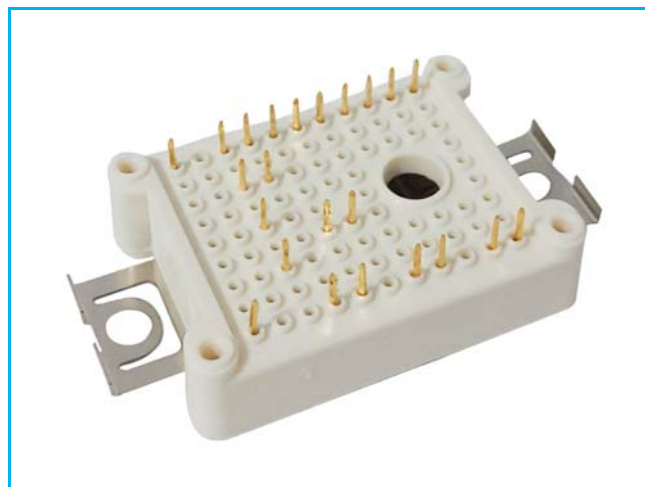


## PRODUCT FEATURES

- IGBT CHIP(Trench+Field Stop technology)
- Substrate for Low Thermal Resistance
- Low saturation voltage and positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery
- Solder Contact Technology, Rugged mounting due to integrated Mounting clamps
- Temperature sense included

## APPLICATIONS

- AC motor control
- Motion/servo control
- Inverter and power supplies



Rectifier+Brake+Inverter

### IGBT-inverter

ABSOLUTE MAXIMUM RATINGS( $T_C=25^{\circ}\text{C}$  unless otherwise specified)

| Symbol    | Parameter/Test Conditions         |   | Values   | Unit |
|-----------|-----------------------------------|---|----------|------|
| $V_{CES}$ | Collector Emitter Voltage         | $T_J=25^{\circ}\text{C}$                                | 1200     | V    |
| $V_{GES}$ | Gate Emitter Voltage              |   | $\pm 20$ |      |
| $I_C$     | DC Collector Current              | $T_C=25^{\circ}\text{C}, T_{Jmax}=175^{\circ}\text{C}$  | 19       | A    |
|           |                                   | $T_C=105^{\circ}\text{C}, T_{Jmax}=175^{\circ}\text{C}$ | 10       |      |
| $I_{CM}$  | Repetitive Peak Collector Current | $t_p=1\text{ms}$  | 20       |      |
| $P_{tot}$ | Power Dissipation Per IGBT        | $T_C=25^{\circ}\text{C}, T_{Jmax}=175^{\circ}\text{C}$  | 107      | W    |

### Diode-inverter

ABSOLUTE MAXIMUM RATINGS ( $T_C=25^{\circ}\text{C}$  unless otherwise specified)

| Symbol      | Parameter/Test Conditions       |   | Values | Unit                 |
|-------------|---------------------------------|---|--------|----------------------|
| $V_{RRM}$   | Repetitive Reverse Voltage      | $T_J=25^{\circ}\text{C}$                                | 1200   | V                    |
| $I_{F(AV)}$ | Average Forward Current         |   | 10     | A                    |
| $I_{FRM}$   | Repetitive Peak Forward Current | $t_p=1\text{ms}$  | 20     |                      |
| $I^2t$      |                                 | $T_J=125^{\circ}\text{C}, t=10\text{ms}, V_R=0\text{V}$ | 18     | $\text{A}^2\text{S}$ |

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# MMG10CB120XB6TC

## IGBT-inverter

### ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

| Symbol        | Parameter/Test Conditions                        |   | Min.                    | Typ. | Max. | Unit          |
|---------------|--|---|-------------------------|------|------|---------------|
| $V_{GE(th)}$  | Gate Emitter Threshold Voltage                   | $V_{CE}=V_{GE}, I_C=0.25\text{mA}$  | 5.0                     | 5.8  | 6.5  | V             |
| $V_{CE(sat)}$ | Collector Emitter Saturation Voltage             | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$                                     |                         | 1.85 | 2.25 |               |
|               |  | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$                                    |                         | 2.15 |      |               |
|               |  | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$                                    |                         | 2.25 |      |               |
| $I_{CES}$     | Collector Leakage Current                        | $V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$                                 |                         |      | 100  | $\mu\text{A}$ |
|               |  | $V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$                                |                         |      | 10   | $\text{mA}$   |
| $I_{GES}$     | Gate Leakage Current                             | $V_{CE}=0\text{V}, V_{GE}=\pm 20\text{V}, T_J=25^\circ\text{C}$                               | -400                    |      | 400  | $\text{nA}$   |
| $R_{gint}$    | Integrated Gate Resistor                         |   |                         | 0    |      | $\Omega$      |
| $Q_g$         | Gate Charge                                      | $V_{CE}=600\text{V}, I_C=10\text{A}, V_{GE}=15\text{V}$                                       |                         | 0.08 |      | $\mu\text{C}$ |
| $C_{ies}$     | Input Capacitance                                | $V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$  |                         | 0.8  |      | $\text{nF}$   |
| $C_{res}$     | Reverse Transfer Capacitance                     |   |                         |      | 35   |               |
| $t_{d(on)}$   | Turn on Delay Time                               | $V_{CC}=600\text{V}, I_C=10\text{A}$<br>$R_G=50\Omega,$                                       | $T_J=25^\circ\text{C}$  |      | 20   | $\text{ns}$   |
|               |  |   | $T_J=125^\circ\text{C}$ |      | 25   | $\text{ns}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 25   | $\text{ns}$   |
| $t_r$         | Rise Time  | $V_{GE}=\pm 15\text{V},$<br>Inductive Load  | $T_J=25^\circ\text{C}$  |      | 22   | $\text{ns}$   |
|               |  |   | $T_J=125^\circ\text{C}$ |      | 24   | $\text{ns}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 24   | $\text{ns}$   |
| $t_{d(off)}$  | Turn off Delay Time                              | $V_{CC}=600\text{V}, I_C=10\text{A}$<br>$R_G=50\Omega,$                                       | $T_J=25^\circ\text{C}$  |      | 150  | $\text{ns}$   |
|               |  |   | $T_J=125^\circ\text{C}$ |      | 180  | $\text{ns}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 210  | $\text{ns}$   |
| $t_f$         | Fall Time  | $V_{GE}=\pm 15\text{V},$<br>Inductive Load  | $T_J=25^\circ\text{C}$  |      | 180  | $\text{ns}$   |
|               |  |   | $T_J=125^\circ\text{C}$ |      | 215  | $\text{ns}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 225  | $\text{ns}$   |
| $E_{on}$      | Turn on Energy                                   | $V_{CC}=600\text{V}, I_C=10\text{A}$<br>$R_G=50\Omega,$                                       | $T_J=125^\circ\text{C}$ |      | 1.15 | $\text{mJ}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 1.25 | $\text{mJ}$   |
| $E_{off}$     | Turn off Energy                                  | $V_{GE}=\pm 15\text{V},$<br>Inductive Load  | $T_J=125^\circ\text{C}$ |      | 0.69 | $\text{mJ}$   |
|               |  |   | $T_J=150^\circ\text{C}$ |      | 0.72 | $\text{mJ}$   |
| $I_{SC}$      | Short Circuit Current                            | $t_{psc}\leq 10\mu\text{s}, V_{GE}=15\text{V}$<br>$T_J=150^\circ\text{C}, V_{CC}=800\text{V}$ |                         | 40   |      | A             |
| $R_{thJC}$    | Junction to Case Thermal Resistance ( Per IGBT ) |   |                         | 1.25 | 1.4  | $\text{K/W}$  |

## Diode-inverter

### ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

| Symbol      | Parameter/Test Conditions                         |  | Min. | Typ. | Max. | Unit          |
|-------------|---|--|------|------|------|---------------|
| $V_F$       | Forward Voltage                                   | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$   |      | 1.95 | 2.45 | V             |
|             |   | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$  |      | 1.55 |      |               |
|             |   | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$  |      | 1.5  |      |               |
| $t_{rr}$    | Reverse Recovery Time                             | $I_F=10\text{A}, V_R=600\text{V}$<br>$di_F/dt=-500\text{A}/\mu\text{s}$<br>$T_J=150^\circ\text{C}$ |      | 161  |      | $\text{ns}$   |
| $I_{RRM}$   | Max. Reverse Recovery Current                     |  |      | 15   |      | A             |
| $Q_{RR}$    | Reverse Recovery Charge                           |  |      | 1.6  |      | $\mu\text{C}$ |
| $E_{rec}$   | Reverse Recovery Energy                           |  |      | 0.57 |      | $\text{mJ}$   |
| $R_{thJCD}$ | Junction to Case Thermal Resistance ( Per Diode ) |  |      | 1.75 | 1.9  | $\text{K/W}$  |

## MMG10CB120XB6TC

### Diode-RECTIFIER

ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol     | Parameter/Test Conditions            |  | Values | Unit                 |
|------------|--------------------------------------|--|--------|----------------------|
| $V_{RRM}$  | Repetitive Reverse Voltage           | $T_J=25^\circ\text{C}$                           | 1600   | V                    |
| $I_{FRMS}$ | R.M.S. Forward Current Per Diode     | $T_C=80^\circ\text{C}$                           | 25     | A                    |
| $I_{RMS}$  | R.M.S. Current at rectifier output   |  | 30     |                      |
| $I_{FSM}$  | Non Repetitive Surge Forward Current | $T_J=45^\circ\text{C}$ , $t=10\text{ms}$ , 50Hz  | 250    |                      |
|            |                                      | $T_J=45^\circ\text{C}$ , $t=8.3\text{ms}$ , 60Hz | 275    |                      |
| $I^2t$     |                                      | $T_J=45^\circ\text{C}$ , $t=10\text{ms}$ , 50Hz  | 312    | $\text{A}^2\text{S}$ |
|            |                                      | $T_J=45^\circ\text{C}$ , $t=8.3\text{ms}$ , 60Hz | 313    |                      |

### Diode-RECTIFIER

ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol     | Parameter/Test Conditions                         |  | Min. | Typ. | Max. | Unit          |
|------------|---|--|------|------|------|---------------|
| $V_F$      | Forward Voltage                                   | $I_F=10\text{A}$ , $T_J=25^\circ\text{C}$    |      | 1.01 |      | V             |
|            |   | $I_F=10\text{A}$ , $T_J=150^\circ\text{C}$   |      | 0.95 |      | V             |
| $I_R$      | Reverse Leakage Current                           | $V_R=1600\text{V}$ , $T_J=25^\circ\text{C}$  |      | 50   | 500  | $\mu\text{A}$ |
|            |   | $V_R=1600\text{V}$ , $T_J=150^\circ\text{C}$ |      | 1    | 10   | mA            |
| $R_{thJC}$ | Junction to Case Thermal Resistance ( Per Diode ) |  |      |      | 1.35 | K /W          |

### IGBT-Brake chopper

ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol    | Parameter/Test Conditions         |  | Values   | Unit |
|-----------|-----------------------------------|--|----------|------|
| $V_{CES}$ | Collector Emitter Voltage         | $T_J=25^\circ\text{C}$                                 | 1200     | V    |
| $V_{GES}$ | Gate Emitter Voltage              |  | $\pm 20$ |      |
| $I_C$     | DC Collector Current              | $T_C=25^\circ\text{C}$ , $T_{Jmax}=175^\circ\text{C}$  | 19       | A    |
|           |                                   | $T_C=105^\circ\text{C}$ , $T_{Jmax}=175^\circ\text{C}$ | 10       |      |
| $I_{CM}$  | Repetitive Peak Collector Current | $t_p=1\text{ms}$                                       | 20       |      |
| $P_{tot}$ | Power Dissipation Per IGBT        | $T_C=25^\circ\text{C}$ , $T_{Jmax}=175^\circ\text{C}$  | 107      | W    |

### Diode-Brake chopper

ABSOLUTE MAXIMUM RATINGS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol      | Parameter/Test Conditions       |   | Values | Unit                 |
|-------------|---------------------------------|---|--------|----------------------|
| $V_{RRM}$   | Repetitive Reverse Voltage      | $T_J=25^\circ\text{C}$                                      | 1200   | V                    |
| $I_{F(AV)}$ | Average Forward Current         |   | 10     | A                    |
| $I_{FRM}$   | Repetitive Peak Forward Current | $t_p=1\text{ms}$  | 20     |                      |
| $I^2t$      |                                 | $T_J=125^\circ\text{C}$ , $t=10\text{ms}$ , $V_R=0\text{V}$ | 18     | $\text{A}^2\text{S}$ |

## MMG10CB120XB6TC

IGBT-Brake chopper

ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol        | Parameter/Test Conditions                       |   | Min.   | Typ. | Max.        | Unit          |             |
|---------------|---|---|--|------|-------------|---------------|-------------|
| $V_{GE(th)}$  | Gate Emitter Threshold Voltage                  | $V_{CE}=V_{GE}, I_C=0.25\text{mA}$  | 5.0  | 5.8  | 6.5         | V             |             |
| $V_{CE(sat)}$ | Collector Emitter Saturation Voltage            | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$   |  | 1.85 | 2.25        |               |             |
|               |   | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$  |  | 2.15 |             |               |             |
|               |   | $I_C=10\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$  |  | 2.25 |             |               |             |
| $I_{CES}$     | Collector Leakage Current                       | $V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$   |  |      | 100         | $\mu\text{A}$ |             |
|               |   | $V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$  |  |      | 10          | $\text{mA}$   |             |
| $I_{GES}$     | Gate Leakage Current                            | $V_{CE}=0\text{V}, V_{GE}=\pm 20\text{V}, T_J=25^\circ\text{C}$                                       | -400   |      | 400         | $\text{nA}$   |             |
| $R_{gint}$    | Integrated Gate Resistor                        |   |  | 0    |             | $\Omega$      |             |
| $Q_g$         | Gate Charge                                     | $V_{CE}=600\text{V}, I_C=10\text{A}, V_{GE}=15\text{V}$   |  | 0.08 |             | $\mu\text{C}$ |             |
| $C_{ies}$     | Input Capacitance                               | $V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$  |  | 0.8  |             | $\text{nF}$   |             |
| $C_{res}$     | Reverse Transfer Capacitance                    |   |  |      | 35          |               | $\text{pF}$ |
| $t_{d(on)}$   | Turn on Delay Time                              | $V_{CC}=600\text{V}, I_C=10\text{A}$<br>$R_G=50\Omega,$<br>$V_{GE}=\pm 15\text{V},$<br>Inductive Load | $T_J=25^\circ\text{C}$   | 20   |             | $\text{ns}$   |             |
|               |   |   | $T_J=125^\circ\text{C}$  | 25   |             | $\text{ns}$   |             |
|               |   |   | $T_J=150^\circ\text{C}$  | 25   |             | $\text{ns}$   |             |
| $t_r$         | Rise Time                                       |   | $T_J=25^\circ\text{C}$   | 22   |             | $\text{ns}$   |             |
|               |   |   | $T_J=125^\circ\text{C}$  | 24   |             | $\text{ns}$   |             |
|               |   |   | $T_J=150^\circ\text{C}$  | 24   |             | $\text{ns}$   |             |
| $t_{d(off)}$  | Turn off Delay Time                             | $T_J=25^\circ\text{C}$  |  | 150  | $\text{ns}$ |               |             |
|               |   | $T_J=125^\circ\text{C}$   |  | 180  | $\text{ns}$ |               |             |
|               |   | $T_J=150^\circ\text{C}$   |  | 210  | $\text{ns}$ |               |             |
| $t_f$         | Fall Time                                       | $T_J=25^\circ\text{C}$  |  | 180  | $\text{ns}$ |               |             |
|               |   | $T_J=125^\circ\text{C}$   |  | 215  | $\text{ns}$ |               |             |
|               |   | $T_J=150^\circ\text{C}$   |  | 225  | $\text{ns}$ |               |             |
| $E_{on}$      | Turn on Energy                                  | $V_{CC}=600\text{V}, I_C=10\text{A}$<br>$R_G=50\Omega,$<br>$V_{GE}=\pm 15\text{V},$<br>Inductive Load | $T_J=125^\circ\text{C}$  | 1.15 |             | $\text{mJ}$   |             |
|               |   |   | $T_J=150^\circ\text{C}$  | 1.25 |             | $\text{mJ}$   |             |
| $E_{off}$     | Turn off Energy                                 |   | $T_J=125^\circ\text{C}$  | 0.69 |             | $\text{mJ}$   |             |
|               |   |   | $T_J=150^\circ\text{C}$  | 0.72 |             | $\text{mJ}$   |             |
| $I_{SC}$      | Short Circuit Current                           |   | $tp_{sc} \leq 10\mu\text{S}, V_{GE}=15\text{V}$<br>$T_J=150^\circ\text{C}, V_{CC}=800\text{V}$ |      | 40          |               | A           |
| $R_{thJC}$    | Junction to Case Thermal Resistance ( Per IGBT) |   |  | 1.25 | 1.4         | $\text{K/W}$  |             |

Diode-Brake chopper

ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$  unless otherwise specified)

| Symbol      | Parameter/Test Conditions                        |  | Min. | Typ. | Max. | Unit          |
|-------------|--|--|------|------|------|---------------|
| $V_F$       | Forward Voltage                                  | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$   |      | 1.95 | 2.45 | V             |
|             |  | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$  |      | 1.55 |      |               |
|             |  | $I_F=10\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$  |      | 1.5  |      |               |
| $t_{rr}$    | Reverse Recovery Time                            | $I_F=10\text{A}, V_R=600\text{V}$<br>$dI_F/dt=-500\text{A}/\mu\text{s}$<br>$T_J=150^\circ\text{C}$ |      | 161  |      | $\text{ns}$   |
| $I_{RRM}$   | Max. Reverse Recovery Current                    |  |      | 15   |      | A             |
| $Q_{RR}$    | Reverse Recovery Charge                          |  |      | 1.6  |      | $\mu\text{C}$ |
| $E_{rec}$   | Reverse Recovery Energy                          |  |      | 0.57 |      | $\text{mJ}$   |
| $R_{thJCD}$ | Junction to Case Thermal Resistance ( Per Diode) |  |      | 1.75 | 1.9  | $\text{K/W}$  |

# MMG10CB120XB6TC

## NTC CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

| Symbol      | Parameter/Test Conditions                                     | Min. | Typ. | Max. | Unit             |
|-------------|---|------|------|------|------------------|
| $R_{25}$    | Resistance $T_C=25^\circ\text{C}$                             |      | 5    |      | $\text{K}\Omega$ |
| $B_{25/50}$ | $R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298.15 \text{ K}))]$ |      | 3375 |      | K                |

## MODULE CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

| Symbol     | Parameter/Test Conditions   | Values                     | Unit             |
|------------|-----------------------------|----------------------------|------------------|
| $T_{Jmax}$ | Max. Junction Temperature   | Inverter, Brake-Chopper    | 175              |
|            |                             | Rectifier                  | 150              |
| $T_{Jop}$  | Operating Temperature       | -40~150                    | $^\circ\text{C}$ |
| $T_{stg}$  | Storage Temperature         | -40~125                    |                  |
| $V_{isol}$ | Isolation Breakdown Voltage | AC, 50Hz(R.M.S), t=1minute |                  |
| CTI        | Comparative Tracking Index  |                            | >200             |
| F          | Mounting Force Per Clamp    |                            | 20~50            |
| Weight     |                             |                            | 25               |
|            |                             |                            | g                |

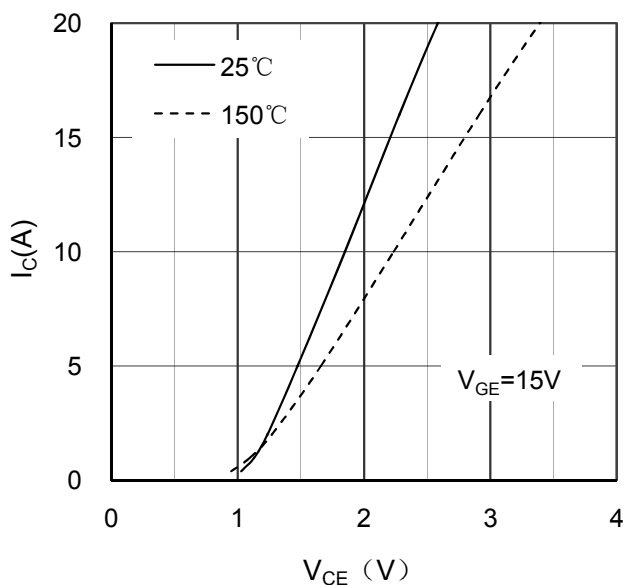


Figure 1. Typical Output Characteristics IGBT-inverter

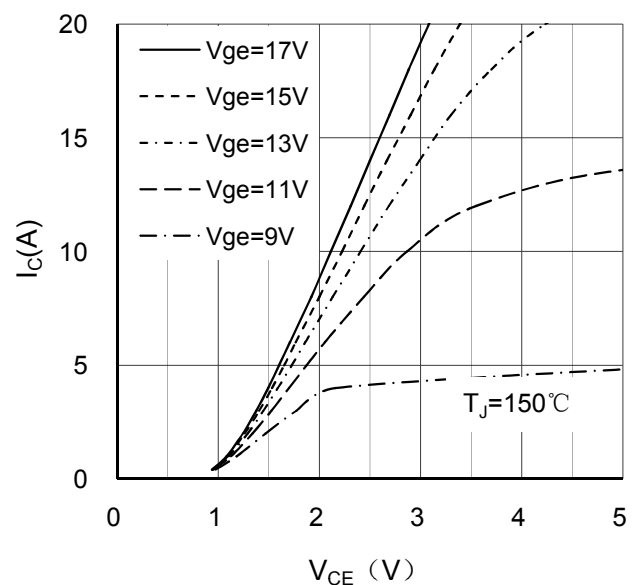


Figure 2. Typical Output Characteristics IGBT-inverter

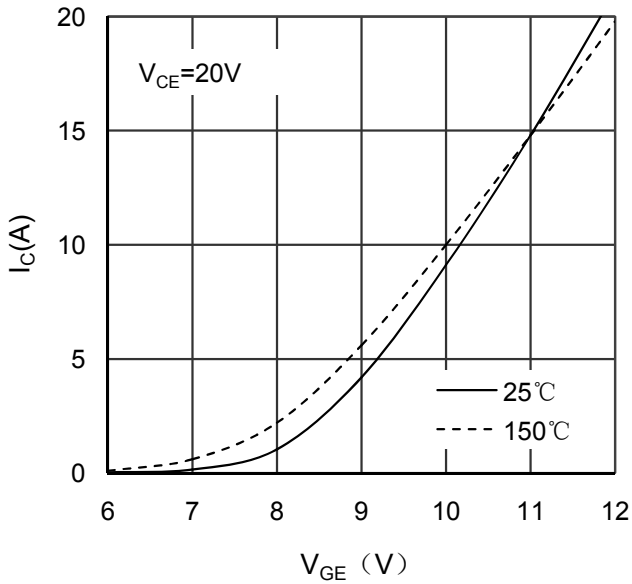


Figure 3. Typical Transfer characteristics IGBT-inverter

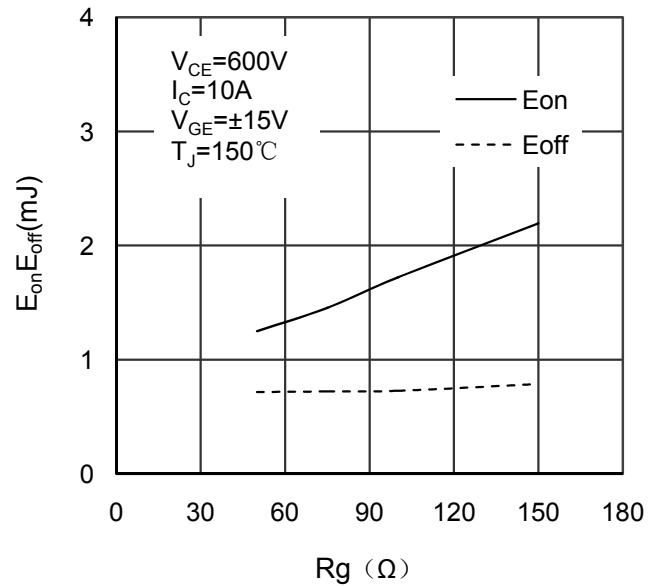


Figure 4. Switching Energy vs Gate Resistor IGBT-inverter

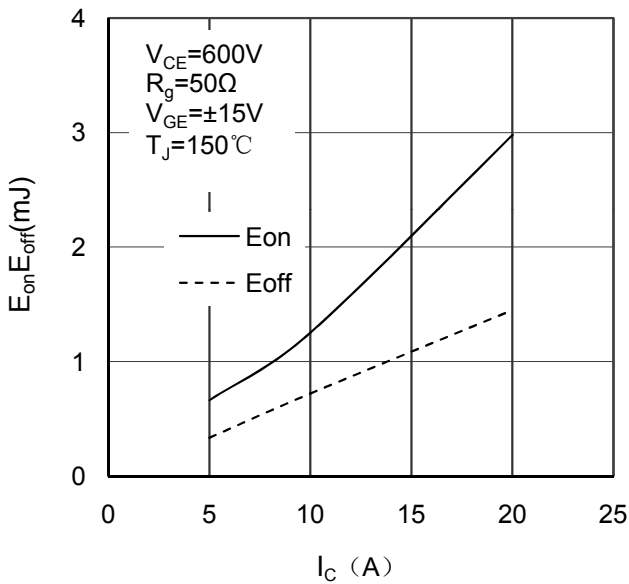


Figure 5. Switching Energy vs Collector Current IGBT-inverter

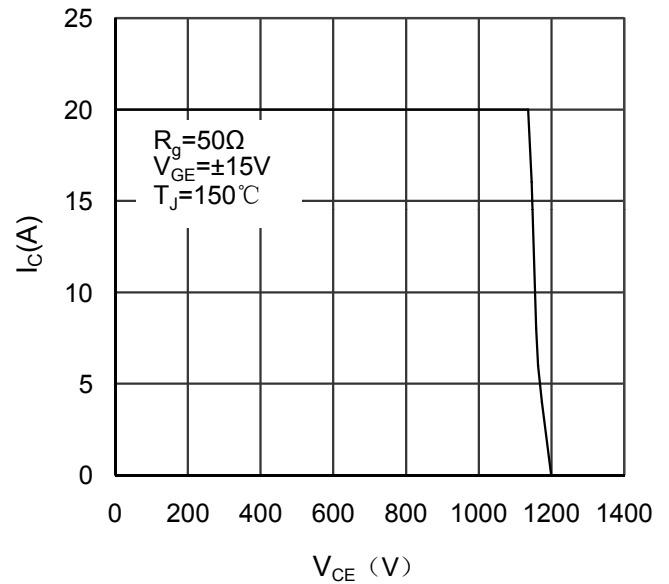


Figure 6. Reverse Biased Safe Operating Area IGBT-inverter

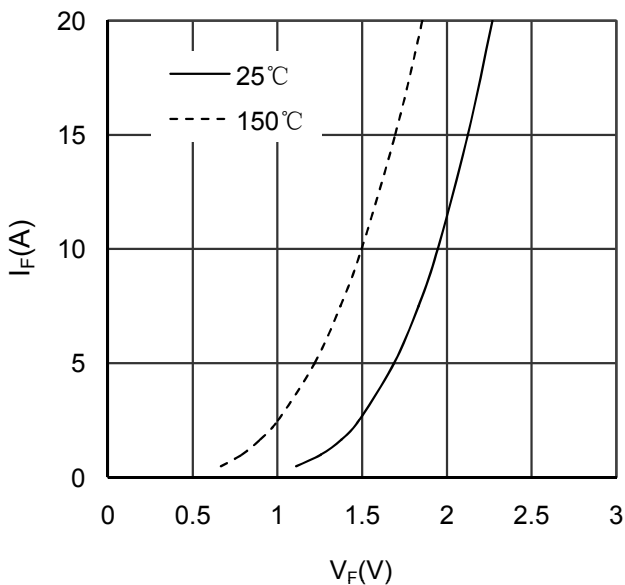


Figure 7. Diode Forward Characteristics Diode -inverter

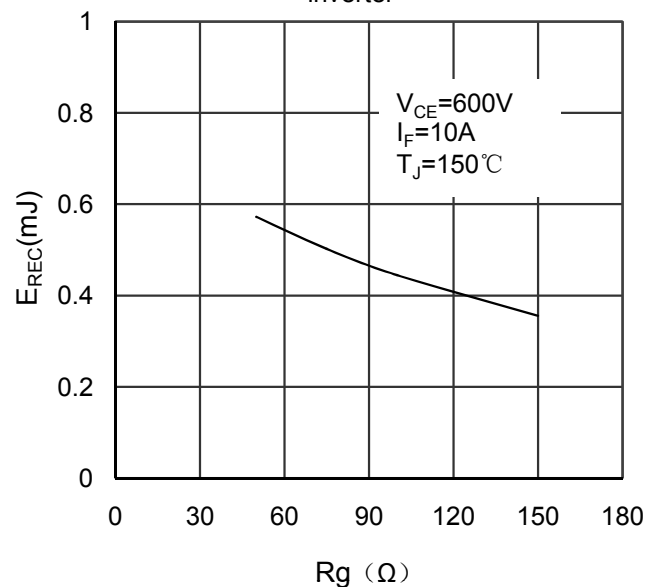


Figure 8. Switching Energy vs Gate Resistor Diode -inverter

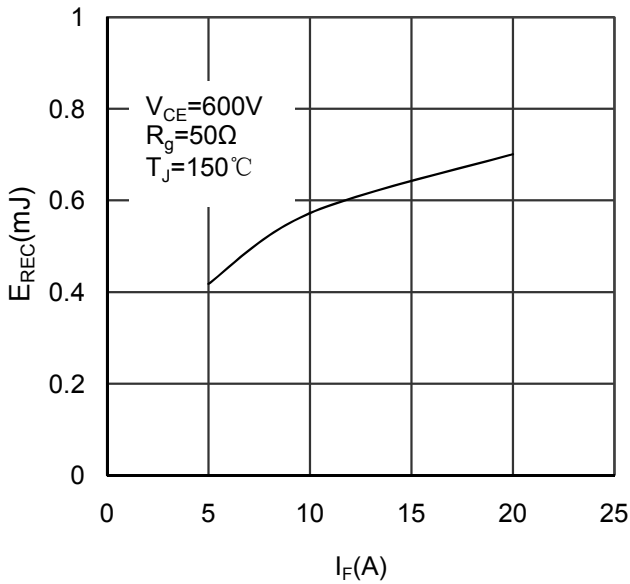


Figure 9. Switching Energy vs Forward Current Diode-inverter

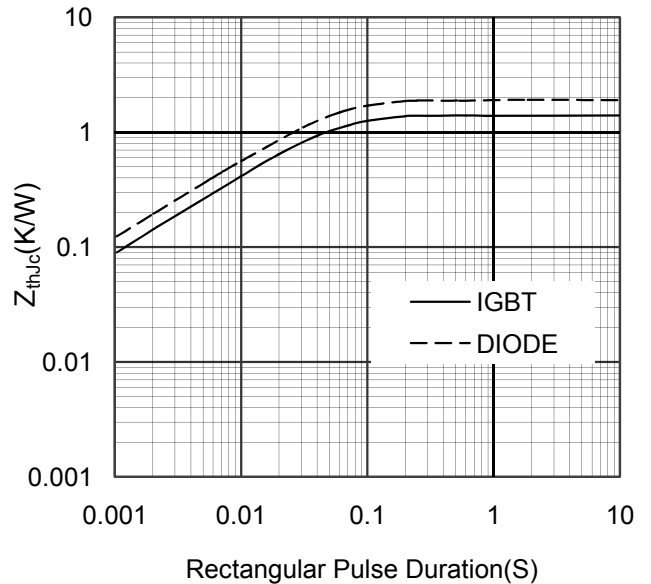


Figure 10. Transient Thermal Impedance of Diode and IGBT-inverter

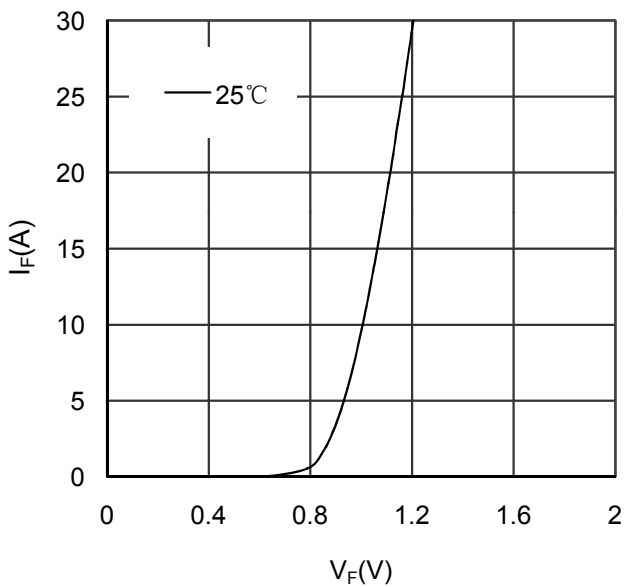


Figure 11. Diode Forward Characteristics Diode- rectifier

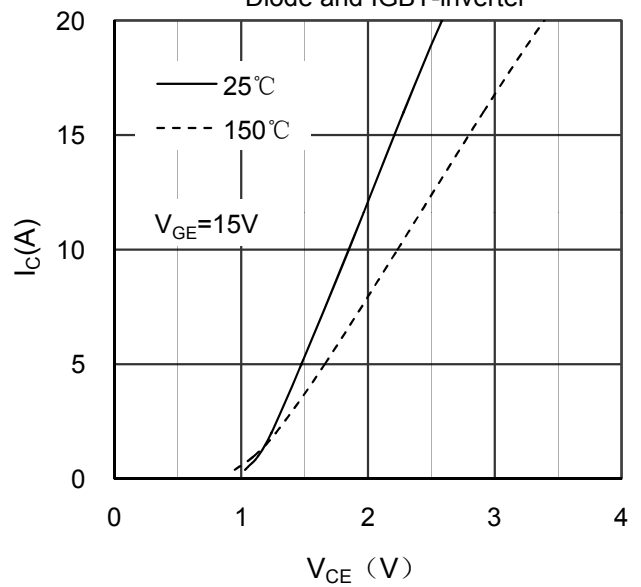


Figure 12. Typical Output Characteristics IGBT- brake chopper

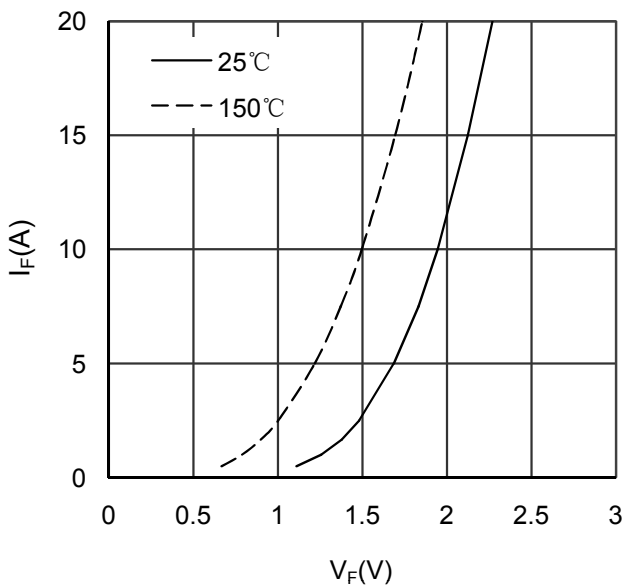


Figure 13. Diode Forward Characteristics Diode - brake chopper

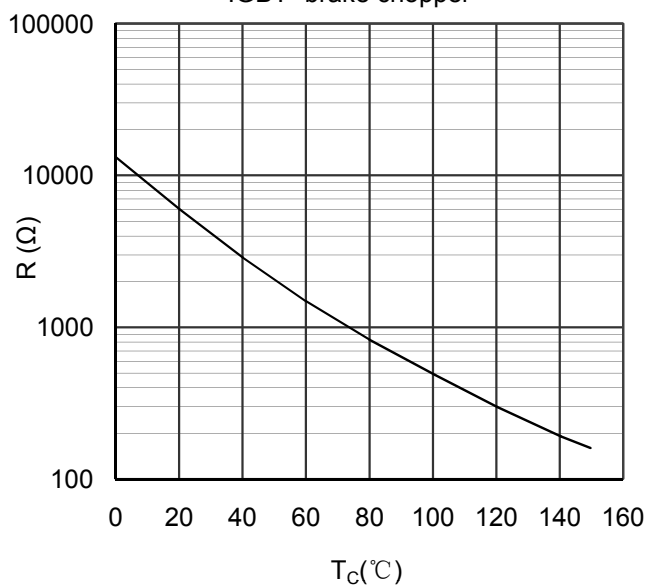


Figure 14. NTC Characteristics

# MMG10CB120XB6TC

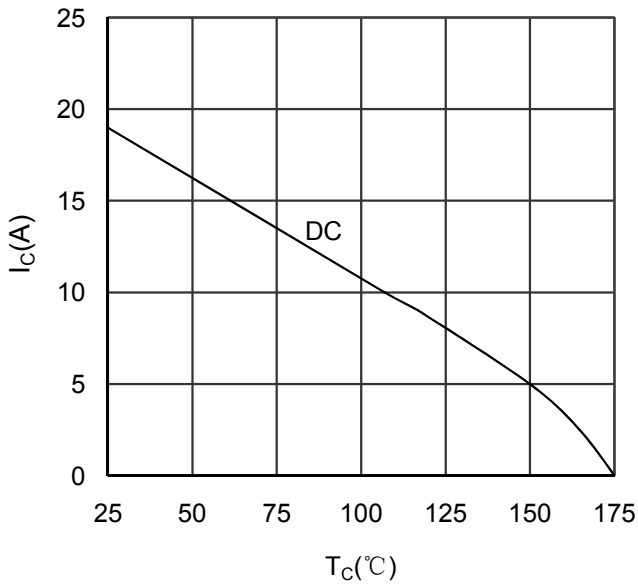


Figure 15. Collector Current vs Case temperature IGBT-inverter

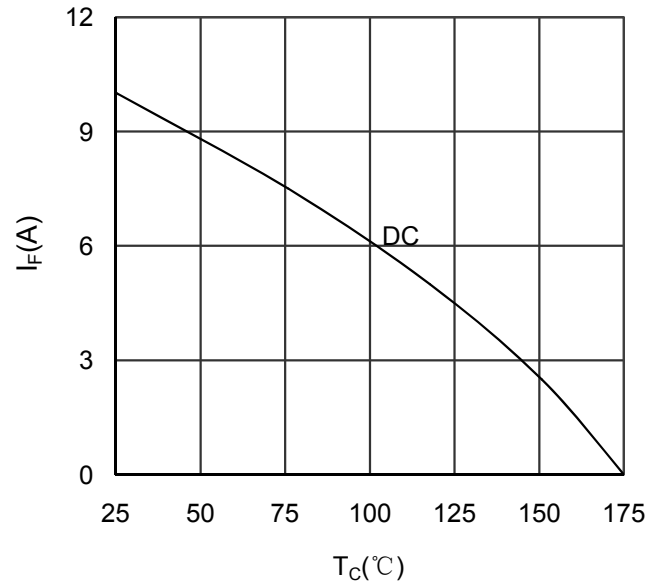


Figure 16. Forward current vs Case temperature Diode-inverter

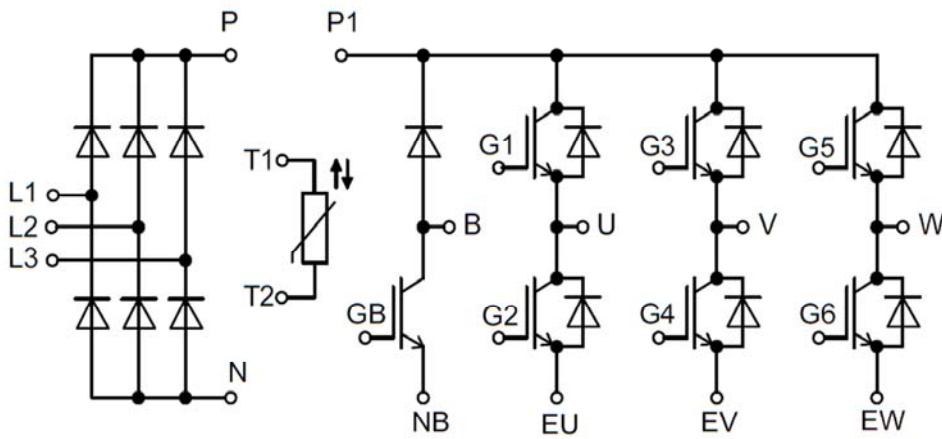
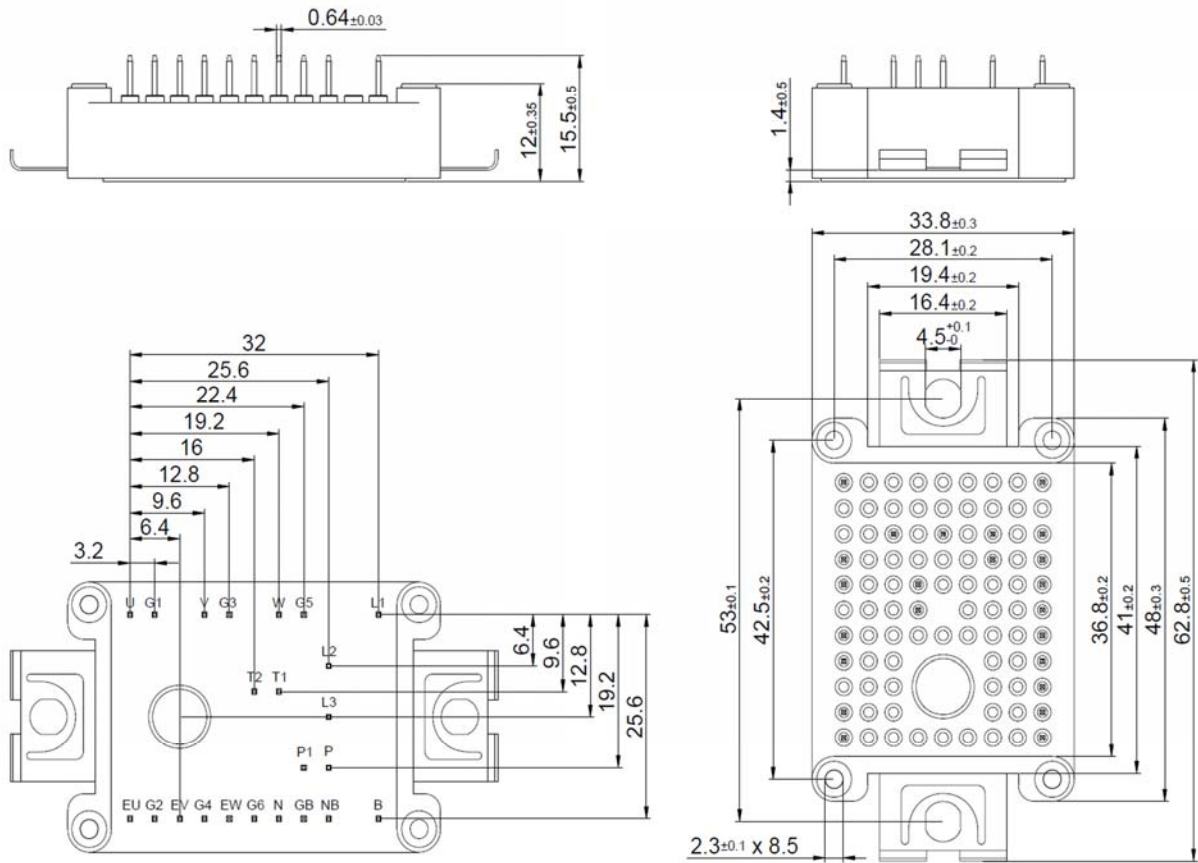


Figure 17. Circuit Diagram



# MMG10CB120XB6TC



Dimensions in (mm)  
Figure 18. Package Outline